

**Rice\_LGPQM-TF0072\_WAL\_1**
**Customer:** Walgreens - Certification Renewal 2021

**Printer:** Rice Packaging Inc, Ellington, CT

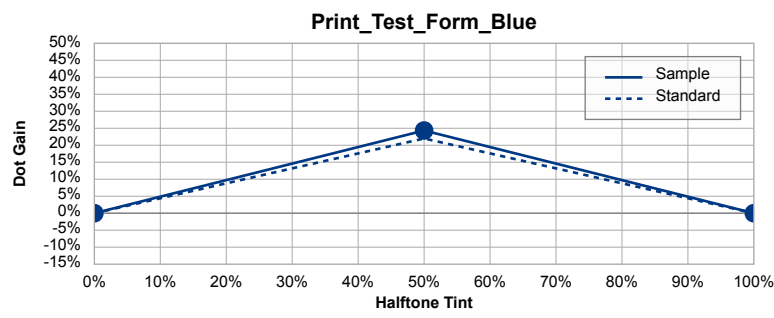
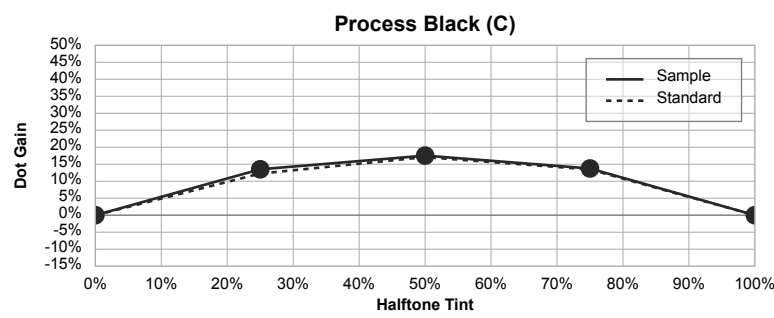
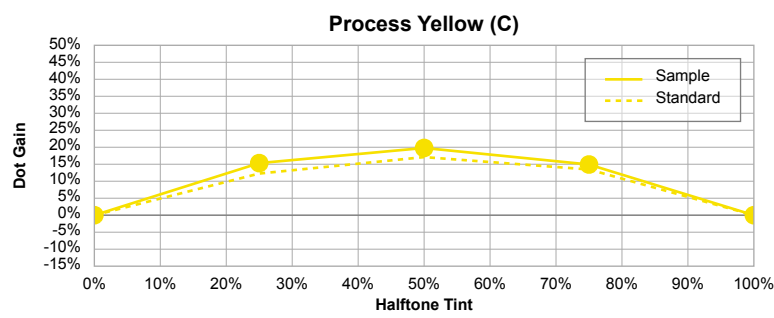
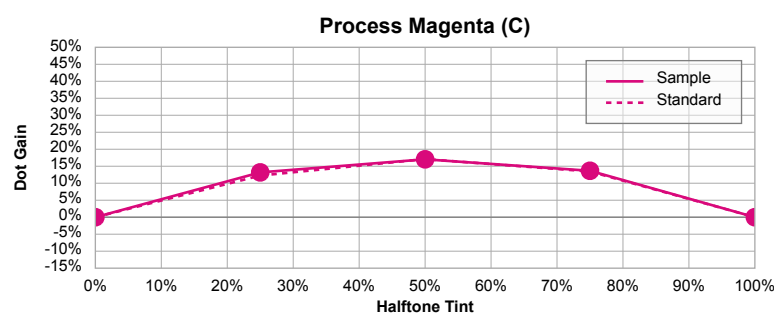
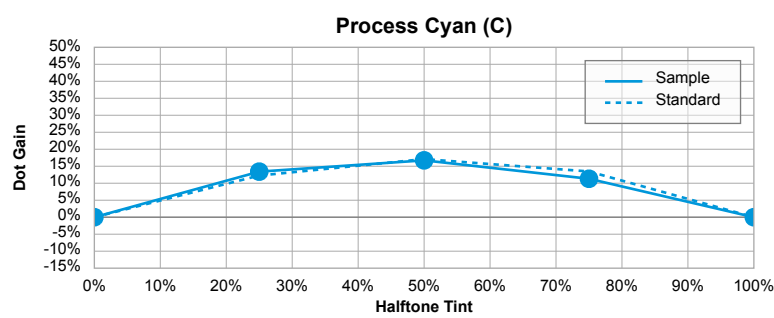
**Printing Conditions:** Offset Lithography, Surface print to C1S, Aqueous Varnish, Water-Based Ink

**Evaluation Date:** Sep 27, 2021, 10:05:50 AM

**Profile:** Coated 2015

**Instrumentation:** eXact, 45/0:c, M0

	Sample				Standard							
Primaries	L*	a*	b*	Density	L*	a*	b*	Density	ΔE (Tolerance)	Category Score		
Process Cyan (C)	54.69	-35.84	-48.70	1.42	55.00	-37.00	-50.00	1.49	0.56 (≤3.5)	100% (20/20)		
Process Magenta (C)	48.63	+75.44	-1.68	1.45	48.00	+74.00	-3.00	1.37	0.89 (≤3.5)			
Process Yellow (C)	87.43	-3.68	+97.13	1.15	89.00	-5.00	+93.00	1.02	1.49 (≤3.5)			
Process Black (C)	14.20	+0.71	+1.16	1.75	16.00	+0.00	-0.00	1.68	1.93 (≤3.5)			
Overprints	L*	a*	b*	D	L*	a*	b*	D	ΔE (Tolerance)	Category Score		
Red (MY)	48.38	+68.41	+45.31	1.45	47.00	+68.00	+48.00	1.52	1.87 (≤3.5)	100% (12/12)		
Green (CY)	48.76	-59.62	+24.31	1.32	50.00	-65.00	+27.00	1.36	1.95 (≤3.5)			
Blue (CM)	25.21	+18.91	-45.06	1.32	24.00	+22.00	-46.00	1.40	1.86 (≤3.5)			
Substrate	L*	a*	b*	ND	L*	a*	b*	ND	ΔE (Tolerance)	Category Score		
C1S	93.26	+0.70	-2.82	0.08	94.65	-0.00	-1.99	0.06	1.51 (≤3.5)	N/A		
CMY Grays	L*	a*	b*	ND	L*	a*	b*	ND	wΔCh (Tol.)	wΔL* (Tol.)	Category Score	
25/19/19	73.84	+1.01	-0.61	0.26	76.67	+0.44	-2.11	0.29	2.12 (≤3.0)	2.84 (≤3.0)	100% (15/15)	
50/40/40	55.08	+0.80	+0.86	0.56	57.81	+0.28	-1.15	0.59	2.43 (≤3.0)	2.73 (≤3.0)		
75/64/64	38.99	+1.79	+0.91	0.89	39.22	-0.94	-1.23	0.97	2.17 (≤3.0)	0.14 (≤3.0)		
100/100/100	22.91	+0.00	+0.00	1.35	22.91	+0.00	+0.00	1.42	0.00 (N/A)	0.00 (N/A)		
									<b>Average</b>	<b>2.24 (≤2.0)</b>	<b>1.90 (≤3.0)</b>	
Spots	L*	a*	b*		L*	a*	b*		ΔE (Tolerance)	Category Score		
Print_Test_Form_Blue	23.38	+7.74	-43.55		23.59	+7.59	-49.23		2.52 (≤2.8)	100% (5/5)		

**Dot Gain**

**Category Score**
99%  
(27.8/28)